## CHEMICAL CONSULTANTS INC.

## (C) WB-ADDITIVE (C). Water-base Low Cure Additive

WB-ADDITIVE is a low temperature ink additive (catalyst). When added to water-based ink systems, it will cross-link and allow the ink to cure at a lower temperatures or fully cure at room temperature over time.

**Preparation :** WB-ADDITIVE is ready-to-use. Add 1-3%, by weight to your water-based ink. Mix well. Only mix enough ink for your current job. Once WB-ADDITIVE is mixed in with your ink, the ink will have a shelf life of approximately 8 hours. Recommended mesh count is 110 or above.



**Fabrics:** WB-ADDITIVE is ideal for 100% polyester fabrics and dye migrating synthetic fabrics. It will also work with 50/50 blends and 100% cotton.

**Curing Temperature :** Recommended curing temperature is 270°F but a minimum of 180°F is possible. Allow at least 48 hours to fully cure if curing at room temperature (air dry). Check for wash fastness 48 hours after curing.

**Storage:** Keep inks indoor and store in a cool area. Recommended storage at 65°F to 90°F (18°C to 32°C). Avoid storage in direct sunlight or in extreme temperature conditions.

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